




Engine Mount RH (12.45.12)


Removal

1. Disconnect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)

2.  **WARNING: Do not work on or under a vehicle supported only by a jack. Always support the vehicle on safety stands.**

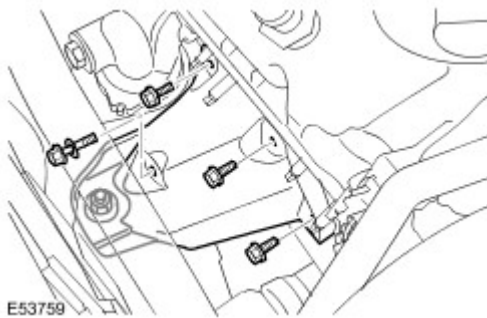
Raise and support the vehicle.

3. Remove the RH exhaust manifold. For additional information, refer to [Exhaust Manifold RH \(30.15.11\)](#) (Section 303-01)

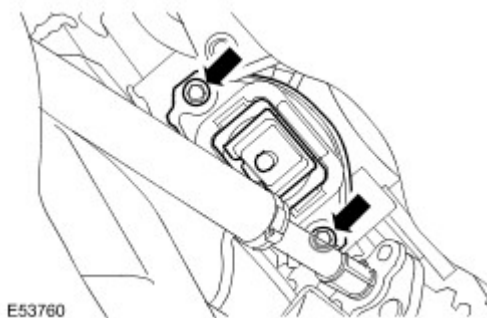
4.  **CAUTION: Protect the engine during this operation.**

Remove the engine mount bracket.

- Support the engine.
- Remove the nut.
- Remove the 4 bolts.



5. Remove the engine mount.
 - Remove and discard the 2 bolts.



Installation

- 1 . Install the engine mount.
 - ▶ Clean the component mating faces.
 - ▶ Tighten the new bolts to 45 Nm (33lb.ft), then a further 60 degrees.

- 2 . Install the engine mount bracket.
 - ▶ Clean the component mating faces.
 - ▶ Tighten the bolts to 80 Nm (59 lb.ft).
 - ▶ Remove the engine support.
 - ▶ Tighten the nut to 90 Nm (66 lb.ft).

- 3 . Install the exhaust manifold. For additional information, refer to [Exhaust Manifold RH \(30.15.11\)](#) (Section 303-01)

- 4 . Connect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)